

Date: Tuesday, 12/06/2007 10:59:23 AM  
User: Linda Lacelle

# Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3508-1
Job Number : 32884	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D35081
This Issue : 12/06/2007 S.O. No. : N/A	Drawing Number : OPEN UP HOLES
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 19/06/2007 Qty: 2 Um: Each
Checked & Approved By : <u>W</u>	
Comment : _____	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 open up holes per drwg D3508 rev.B		
2.0	D35081	WEARPLATE
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) WEARPLATE B <u>31195</u>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	POWDER COATING	POWDER COATING
Comment: POWDER COATING TOUCH UP AS NECESSARY		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		

FF 07-06-22 2

FF 07-06-22 2

SD 07/06/05 (+2)

FF 07-06-25 2

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Job Number: 32884

Part Number: D35081

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-IDENTIFY USING NEW B/N

*P 7/6/26 (2)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



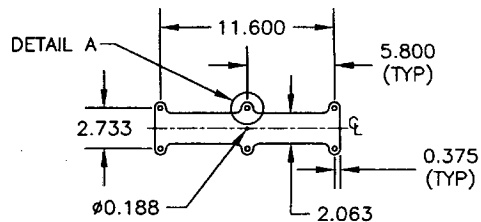
Comment: FINAL INSPECTION/W/O RELEASE

*(2) P 7/6/26*

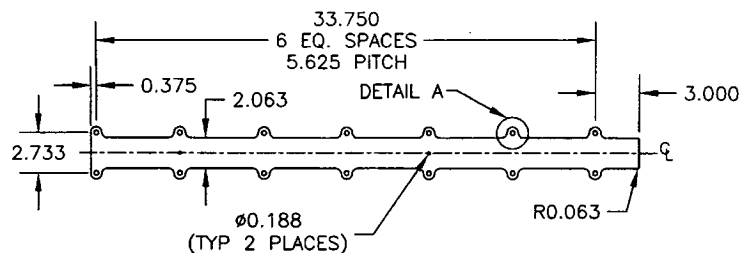
Job Completion



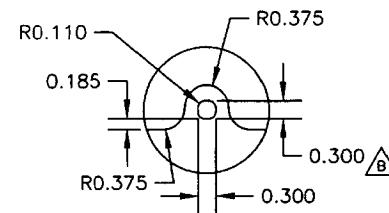
*U 8-06-26*



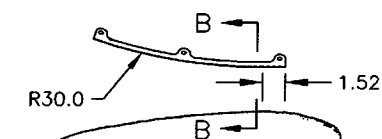
**D3508-1 FLAT PATTERN**



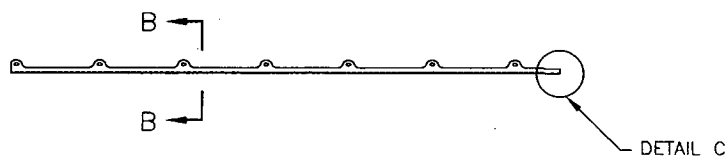
**D3508-3 FLAT PATTERN**



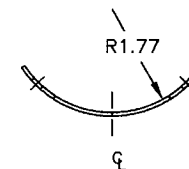
**DETAIL A  
SCALE 1:2**



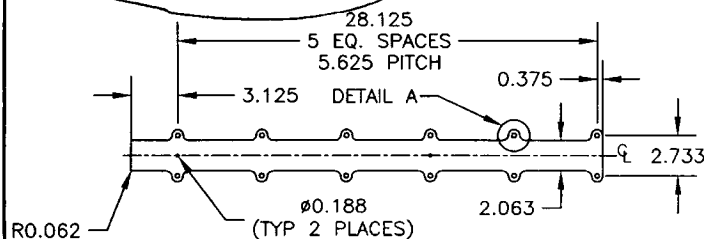
**D3508-1 BENDING DETAIL**



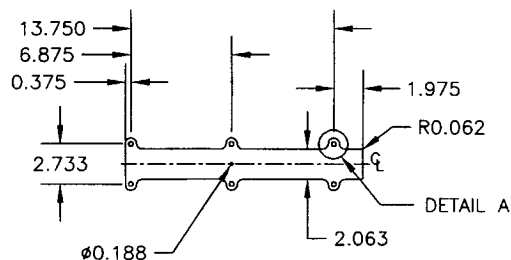
**D3508-3 BENDING DETAIL**



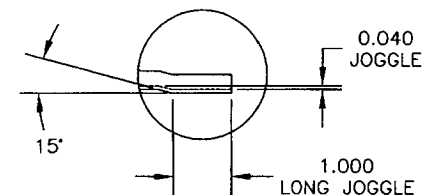
**SECTION B-B  
SCALE 1:2**



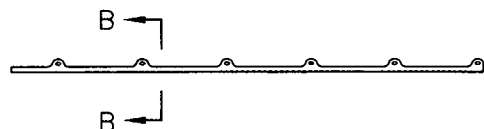
**D3508-5 FLAT PATTERN**



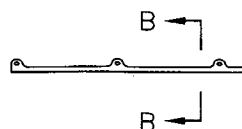
**D3508-7 FLAT PATTERN**



**DETAIL C  
SCALE 1:2**



**D3508-5 BENDING DETAIL**



**D3508-7 BENDING DETAIL**

**D3508-1/-3/-5/-7 WEARPLATE NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE (0.038 THICK)  
(REF DART MATERIAL SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF 4.3.5.6)  
PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) PART IS SYMMETRICAL ABOUT CENTERLINE

RELEASED

06.12.12

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DART AEROSPACE USA, INC.

B	06.10.27	CHANGE STAINLESS STEEL, WIDEN TAB
A	06.04.21	NEW ISSUE
DESIGN	PH	DRAWN BY PH
CHECKED	#	APPROVED #
DATE	06.10.27	TITLE WEARPLATE
		DART AEROSPACE USA, INC. PORT HADLOCK, MA
		DRAWING NO. D3508
		REV. B
		SHEET 1 OF 1
		SCALE 1:8